

Revision Date 07/22/2025 Print Date 07/22/2025

SECTION 1. IDENTIFICATION

Product name SikaBiresin® CH77-2 Fast (formerly EL-319 Fast) Part B

Other means of identification No data available

Company name www.sika.ca

Canada

Pointe-Claire, QC H9R 4A9

601, avenue Delmar Sika Canada Inc.

Telephone (514) 697-2610 / 1 (800) 933-7452

Telefax (514) 694-2792

E-mail address ehs@ca.sika.com

Emergency telephone CANUTEC (collect) (613) 996-6666 (24 hours)

Recommended use of the

chemical and restrictions on

For further information, refer to product data sheet.

use

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations

Acute toxicity (Oral) Category 4

Acute toxicity (Dermal) Category 4

Skin corrosion Category 1

Category 1 Serious eye damage

Skin sensitization Category 1

GHS label elements

Hazard pictograms





Signal Word Danger

Hazard Statements H302 + H312 Harmful if swallowed or in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.



Revision Date 07/22/2025 Print Date 07/22/2025

Precautionary Statements

Prevention:

P261 Avoid breathing mist or vapors.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON

CENTER/ doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labeling

There are no ingredients with unknown acute toxicity used in a mixture at a concentration >= 1%.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Components

Chemical name	CAS-No.	Classification	Concentration (% w/w)
triethylenetetramine	112-24-3	Acute Tox. 4; H302 Acute Tox. 4; H312	>= 80 - < 100



Revision Date 07/22/2025 Print Date 07/22/2025

		Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317	
Polyoxypropylene diamine	9046-10-0	Skin Corr. 1C; H314 Eye Dam. 1; H318	>= 5 - < 10

Actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this material safety data sheet to the doctor in attend-

ance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul-

ty.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.

Do not induce vomiting without medical advice.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

Health injuries may be delayed.

corrosive effects sensitizing effects

Gastrointestinal discomfort

Allergic reactions

Dermatitis Skin disorders

Harmful if swallowed or in contact with skin.

May cause an allergic skin reaction.

Causes serious eye damage.

Causes severe burns.

Notes to physician : Treat symptomatically.

according to the Hazardous Products Regulations



SikaBiresin® CH77-2 Fast (formerly EL-319 Fast) Part B

Revision Date 07/22/2025 Print Date 07/22/2025

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local cir-

cumstances and the surrounding environment.

Hazardous combustion prod: :

ucts

No hazardous combustion products are known

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

for fire-fighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protec- : Use personal protective equipment.

tive equipment and emer-

gency procedures

Deny access to unprotected persons.

Do not flush into surface water or sanitary sewer system. **Environmental precautions**

If the product contaminates rivers and lakes or drains inform

respective authorities.

Local authorities should be advised if significant spillages

cannot be contained.

Methods and materials for

containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : Normal measures for preventive fire protection.

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing.

For personal protection see section 8. Persons with a history of skin sensitization problems or asth-

ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

according to the Hazardous Products Regulations



SikaBiresin® CH77-2 Fast (formerly EL-319 Fast) Part B

Revision Date 07/22/2025 Print Date 07/22/2025

Follow standard hygiene measures when handling chemical

products.

Conditions for safe storage : Store in original container.

Keep container tightly closed in a dry and well-ventilated

place.

Containers which are opened must be carefully resealed and

kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Materials to avoid : Explosives

Oxidizing agents
Poisonous gases
Dangerous when wet
Flammable solids
Organic peroxides
Poisonous liquids

Spontaneously Combustible Substances

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
triethylenetetramine	112-24-3	TWA	0.5 ppm 3 mg/m3	CA ON OEL

Engineering measures : Use of adequate ventilation should be sufficient to control

worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommend-

ed or statutory limits.

Personal protective equipment

Respiratory protection : Use a properly fitted NIOSH approved air-purifying or air-fed

respirator complying with an approved standard if a risk as-

sessment indicates this is necessary.

The filter class for the respirator must be suitable for the max-

imum expected contaminant concentration

(gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-

contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an

approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is nec-



Revision Date 07/22/2025 Print Date 07/22/2025

essary.

Eye protection : Safety eyewear complying with an approved standard should

be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concen-

tration and amount of dangerous substances, and to the spe-

cific work-place.

Hygiene measures : Avoid contact with skin, eyes and clothing.

Wash hands before breaks and immediately after handling

the product.

Remove contaminated clothing and protective equipment

before entering eating areas. Wash thoroughly after handling.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Color : amber

Odor : amine-like

Odor Threshold : No data available

pH : Not applicable

Melting point/ range / Freez-

Boiling point/boiling range

ing point

int

Flash point : 122 °C (252 °F)

(Method: closed cup)

No data available

232 °C (450 °F)

Evaporation rate : No data available

Flammability (solid, gas) : No data available

Upper explosion limit / Upper

flammability limit

No data available

Lower explosion limit / Lower

flammability limit

No data available

Vapor pressure : 0.01 hpa

Relative vapor density : No data available

Density : 0.98 g/cm3 (20 °C (68 °F))



Revision Date 07/22/2025 Print Date 07/22/2025

Solubility(ies)

Water solubility : soluble

Solubility in other solvents : No data available

Partition coefficient: n-

octanol/water

No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, dynamic : No data available

Viscosity, kinematic : $> 20.5 \text{ mm2/s} (40 \degree \text{C} (104 \degree \text{F}))$

Explosive properties : No data available

Oxidizing properties : No data available

Volatile organic compounds

(VOC) content

Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : The product is chemically stable.

Possibility of hazardous reac- :

tions

Stable under recommended storage conditions.

Conditions to avoid : No data available

Incompatible materials : No data available

Hazardous decomposition

products

No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Harmful if swallowed or in contact with skin.

Components:

triethylenetetramine:

Acute oral toxicity : LD50 Oral (Rat): 1,716 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1,465 mg/kg

7/12



Revision Date 07/22/2025 Print Date 07/22/2025

Polyoxypropylene diamine:

Acute oral toxicity : LD50 Oral (Rat): 2,880 mg/kg

Skin corrosion/irritation

Causes severe burns.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitization

Skin sensitization

May cause an allergic skin reaction.

Respiratory sensitization

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data. **IARC** Not applicable

OSHA Not applicable

NTP Not applicable

Reproductive toxicity

Not classified due to lack of data.

STOT-single exposure

Not classified due to lack of data.

STOT-repeated exposure

Not classified due to lack of data.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Aspiration toxicity

Not classified due to lack of data.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l



Revision Date 07/22/2025 Print Date 07/22/2025

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia): 10 - 100 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (green algae)): 10 -

100 mg/l

Exposure time: 72 h

Polyoxypropylene diamine:

Toxicity to algae/aquatic

plants

EC50 (Pseudokirchneriella subcapitata (algae)): 15 mg/l

Toxicity to daphnia and other : aquatic invertebrates (Chron-

ic toxicity)

EC50 (Daphnia magna (Water flea)): 80 mg/l

Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological infor-

mation

Do not empty into drains; dispose of this material and its con-

tainer in a safe way.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Disposal of this product, solutions and any by-products should

at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Contaminated packaging : Empty containers should be taken to an approved waste han-

dling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

Safety Data Sheet

according to the Hazardous Products Regulations



SikaBiresin® CH77-2 Fast (formerly EL-319 Fast) Part B

Revision Date 07/22/2025 Print Date 07/22/2025

UN/ID No. : UN 2735

Proper shipping name Amines, liquid, corrosive, n.o.s.

(3,6-diazaoctanethylenediamin)

Class 8 Packing group Ш

Labels Corrosive 855

Packing instruction (cargo

aircraft)

Packing instruction (passen-851

ger aircraft)

IMDG-Code

UN number UN 2735

Proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S.

(3,6-diazaoctanethylenediamin)

Class 8 Ш Packing group Labels 8 F-A, S-B EmS Code

Marine pollutant

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

DOT: For Limited Quantity exceptions reference 49 CFR 173.154 (b)

IMDG: For Limited Quantity special provisions reference IMDG Code Chapter 3.4

TDG

UN number UN 2735

AMINES, LIQUID, CORROSIVE, N.O.S. Proper shipping name

(3,6-diazaoctanethylenediamin)

Class 8 Packing group Ш Labels 8 ERG Code 153 Marine pollutant no

Special precautions for user

Remarks DOT: For Limited Quantity exceptions reference 49 CFR

173.154 (b), IMDG: For Limited Quantity special provisions

reference IMDG Code Chapter 3.4

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.



Revision Date 07/22/2025 Print Date 07/22/2025

SECTION 15. REGULATORY INFORMATION

Canadian lists

The following substance(s) is/are subject to a Significant New Activity Notification: propylene oxide 75-56-9

No substances are subject to CEPA Section 84 Ministerial Conditions.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

CA ON OEL : Ontario Table of Occupational Exposure Limits made under

the Occupational Health and Safety Act.

CA ON OEL / TWA : Time-Weighted Average Limit (TWA)

ADR : Accord européen relatif au transport international des

marchandises Dangereuses par Route

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Notice to Reader:



Revision Date 07/22/2025 Print Date 07/22/2025

The information contained in this Material Safety Data Sheet applies only to the actual Sika Canada product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Material Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed.

SIKA MAKES NO WARRANTIES EXPRESS OR IMPLIED AND ASSUMES NO LIABILITY ARISING FROM THIS INFORMATION OR ITS USE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES AND SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.

All sales of Sika products are subject to its current terms and conditions of sale available at www.sika.ca or 514-697-2610.

Revision Date : 07/22/2025 Date format : mm/dd/yyyy

Person who prepared the

SDS

: R & D of Sika Canada Inc.

Material number : 655,278

CA / Z8